



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

ASAP

D2945
Job Sheet 174972



Part No: D2945

Job Qty: 20 ea

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP B 00.01.27 Added inspect level 8, removed P/O for powder coating EC IPP Rev:C Now on Waterjet 06-12-13 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	20 pcs	3/29/18	3/29/18	0.00	0.76	Waterjet1		
110	QC	20 pcs	3/29/18	3/29/18	0.00	0.00	QC2 Waterjet-1		DAS
120	QC	20 pcs	3/29/18	3/29/18	0.00	0.00	QC8-1		38
130	HandFinish	20 pcs	3/29/18	3/29/18	0.00	0.43	HandFinish1		SA 18-3-27
140	Powdercoat	20 pcs	3/30/18	3/30/18	0.00	0.27	Powdercoat1		BL 18-3-27
150	QC	20 pcs	3/30/18	3/30/18	0.00	0.00	QC3		38
160	Packaging	20 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3-1	Sto14	DAS MAR 28 2018
170	QC21-SA	20 Ea	3/30/18	3/30/18	0.00	0.00	QC21		21 MAR 28 2018

Part Op 100 - 1-Cut as per Dwg D2945

Descriptions: 140 - POWDER COAT: Start Time: 8:40 Oven Temperature: 370° Finish Time: 9:10.

M 138760.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.188	6061-T6 .188 Sheet	1.6000 sf (.08 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.188	2	15	0

Part Specifications

Specifications could not be found.

Plex 3/23/18 11:46 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date :	Step #:	LOTY Effective :	MRB (QSI042) Approval
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Description Work Order D

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Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval**Root Cause**

Environment	☐	No Re-verification	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Finish	☐
LOA	☐	Product Improvement	☐	Misread	☐
Substation	☐	Process Improvement	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐		
Misidentified	☐	Past Due	☐		
OTHER :					

DART AEROSPACE LTD	Work Order:	177972
Description: Step Mounting Plate	Part Number:	D2945
Inspection Dwg: D2945 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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[illegible]

Measured by: <i>SE</i>	Audited by: <i>38</i> <i>9-88</i>	Prototype Approval:	N/A
Date: <i>18/03/23</i>	Date: <i>MAR 26 2018</i>	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐				
OTHER :									